

TAURUS™

NON-PVC PLASTISOL



ZODIAC™ ECOCENTRIC INKS

PRODUCT INFORMATION BULLETIN

Zodiac™ Taurus™ Flock Catalyst

RECOMMENDED PARAMETERS

Fabric Types

Cotton, synthetic fabrics and blends.



Mesh

Count: N/A
Tension: N/A



Squeegee

Durometer: N/A
Profile: N/A
Stroke: N/A
Angle: N/A



Stencil

Standard Emulsion
Off Contact: 1/16" (2mm)
Emulsion Over Mesh: 15-20%



Flash & Cure

Flash: N/A
Cure: 60 seconds at 320°F(160°C)



Pigment Loading

Not recommended



Taurus™ Additives



Storage

Store in sealed containers
12 months from manufacture
>40°F (5°C) <77°F(25°C)



Clean Up

Standard plastisol cleaners



Health & Safety

Find SDS information here:
www.avient.com/resources/safety-data-sheets or contact your local CSR



Zodiac™ Taurus™ Flock Catalyst is an additive used to increase the adhesion of flock fibers to the printing surface.

HIGHLIGHTS

- Passes all requirements for major brand RSL and government regulations.
- Do not approved for GOTS v6.0
- Non-PVC, no lead, no phthalates, no formaldehyde, no APEO's.
- Easy to mix and print.

PRINTING TIPS

- Add up to 15% to Zodiac™ Taurus™ Primer Clear to increase the adhesion of flock fibers.
- Test all prints for print durability before starting the production run.

COMPLIANCE

- Non-PVC, non-phthalate
- Visit www.avient.com/products/screen-printing-inks/zodiac-aurus for more information

PRECAUTIONS

- The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



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